Docket No: 54396USA9C.011

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Verlyn H. Paulson et al.

Group Art Unit:

Serial No.:

which is a Division of 09/379,398

Filed: For:

Examiner:

METHOD OF MAKING A MOLD FOR PATTERNED SURFACE ARTICLES

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PRELIMINARY AMENDMENT

Commissioner for Patents Washington, DC 20231

Dear Sir:

Please enter the following preliminary amendment in the cited application.

In the Specification:

On Page 1, insert before the first line the following paragraph:

Cross Reference to Related Applications

This application is a Divisional of U.S. Application No. 09/379,398, filed, August 24, 1999, now allowed, which is a continuation-in-part of U.S. Application No. 09/148,104, filed September 4, 1998, now abandoned.

In the Claims:

Please cancel claims 1, 3-14, 16-18, and 22-25

Please amend claims 2 and 15 as follows:

- 2. The mold of claim 15 wherein the step of welding the ends together comprises welding the ends together from the lumen with less than 100% penetration of a resulting weld.
- 15. A mold produced by a tooling made by a method comprising:

providing a substantially planar tooling having a first end and a second end opposing one another, a patterned side, and a back side opposite the patterned side;

placing the opposing ends together to form a substantially cylindrical shape forming a lumen therein, wherein the back side faces the lumen; and

welding the ends together from the lumen such that at least the opposing ends of the back side are joined;

wherein the mold comprises a joining line having a width of about 0.0025 mm to about 0.2 mm on the patterned side.

A version with markings to show changes made in the claims(s) relative to the previous version (claims as filed) is attached.

REMARKS

Claims 1, 3-14, 16-18, and 22-25 have been canceled. Claims 2 and 15 have been amended.

Claim 15 has been rewritten as a proper independent claim including the recitations of original claim 1. Claim 2 has been amended to depend on claim 15. These amendments are supported throughout the specification and in particular by the claims as filed.

Respectfully submitted,

By <u>Orillyn ().</u> Fischer

Garolyn A. Pischer

Examination and consideration of the application as amended is requested.

Registration Number 39,091	Telephone Number 651/575-3915
Date 7-2-01	

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Version With Markings to Show Changes Made

- 2. The mold of claim 15 [method of claim 1] wherein the step of welding the ends together comprises welding the ends together from the lumen with less than 100% penetration of a resulting weld.
- 15. A mold produced by [the] <u>a</u> tooling made by [the] <u>a</u> method [of claim 1,] <u>comprising:</u>

providing a substantially planar tooling having a first end and a second end opposing one another, a patterned side, and a back side opposite the patterned side;

placing the opposing ends together to form a substantially cylindrical shape forming a lumen therein, wherein the back side faces the lumen; and

welding the ends together from the lumen such that at least the opposing ends of the back side are joined;

wherein the mold comprises a joining line having a width of about 0.0025 mm to about 0.2 mm on the patterned side.